Elastomer expertise Accotex cots and aprons



## **Elastomer Expertise**

Cots and aprons



Polymeric solutions for stable fiber processing



## **Elastomer Solutions**

Accotex inspires textile mill owners in staple fibre processing with polymeric solutions for more than 70 years. The leading cots and aprons ensure process stability and high yarn quality. Accotex enables the creation of continuously high quality yarns at all process stages resulting in better fabrics. In Münster, Germany the sole production site of all products, Accotex aims to fulfil customers' needs with constant product quality at every order.

Elastomer components by Accotex enable consistently high yarn quality in all process steps, resulting in a better fabric quality. The development team is continuously working on new elastomer compounds for even better results in the textile industry. Accotex aims to fulfil customers' needs with constant product quality in every order. Worldwide teams support customers in all matters around Accotex cots and aprons.

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# outstanding Advantages Elastomer components

#### Perfect Running Behaviour

Perfect running behavior is characterized by fewer laps, fewer end breaks and fewer unbound fibers.

#### Highest Product Reliability

By using high quality, reliable and stable raw materials, the highest possible product reliability is achieved.



#### State-of-the-Art Production Facility

Stable compound quality from shipment to shipment due to highest sophisticated mixing technology.

### Outstanding Life Time

Resistance to all common fiber finishes, paints and greases, as well as various climatic conditions over the entire service life.



## Cots

Accotex Cots distinguish by an excellent performance and thus guarantee the production of a stable yarn quality over the whole cot lifetime. The perfect running behaviour is featured by less laps, less end breaks and less unbound fibres. All these properties result into less machine standstills over the cot life, which guarantees highest machine efficiency.

#### Quality standard

The highest product reliability is characterized by the outstanding product quality, which comes along with the usage of reliable and stable raw materials.

#### Area of application

Accotex Cots are designed to meet the demands of all fibres and do perform best even under different climate conditions.

#### Manufacturing expertise

The state-of- the-art production facility with its newest sophisticated mixing technologies enables a stable compound quality from shipment to shipment.



#### Types, sizes and surfaces

Pressfit cots are an invention by Accotex. They run virtually tension free, providing high performance and long durability.

Accosmart, the new cot concept, guarantees high and constant yarn quality with longer service life between the single grinding cycles.

Reinforced cots are used in applications where roller diameter or roller tolerance does not permit the use of Pressfit cots.

#### At a glance

- Excellent cot performance and thus stable yarn quality over the whole cot life
- Less laps, less end breaks, less unbound fibres Less machine stand stills over cot life means higher efficiency
- Usage of highest quality, reliable and stable raw materials
- Processing of all types of fibres under different climate conditions
- Stable compound quality from shipment to shipment due to highest sophisticated mixing technology
- perfect grindability



## Aprons

Accotex Aprons distinguish by a perfect running behaviour, which comes along with good friction properties over the whole apron life time. Further Accotex Aprons are running vibration free, with highest possible crack resistance and lowest slippage tendency. Even apron breakages are very low for Accotex Aprons, which results into less downtime for the single spindle position.



#### The Standard

All these features result into less machine standstills or interruptions, which guarantees highest possible machine efficiency.

#### Area of application

All in all Accotex Aprons stand for a trouble free processing of all common fibres and under various climate conditions.

#### Manufacturing expertise

Highest compound technology combined with high-tech chemistry, selected high quality raw materials and stateof-the-art production facility with newest mixing technology results into highest product reliability.

#### Product promise

Precise product dimensions and highest dimensional stability characterize Accotex Aprons. The stable and consistent construction of the Accotex Aprons is the key for superior life cycles for all common fibres. Sufficient resistance to all popular fibre dressings, colours and greases comes along.

#### Types, sizes and surfaces

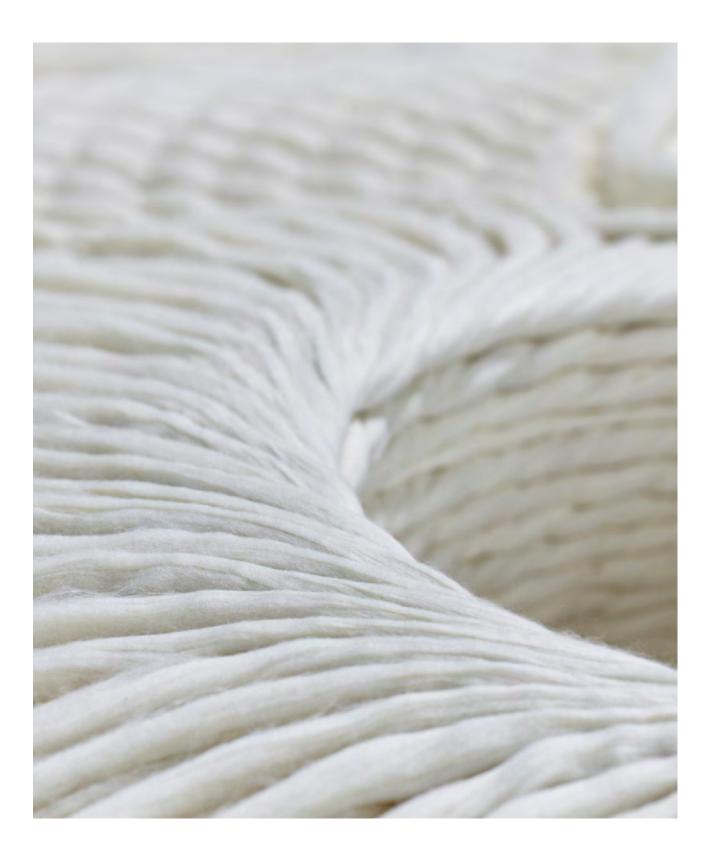
Accotex Aprons are available in a wide range of dimensions. Certain common sizes are even available with a knurled inside structure. Skived or skived and pre-glued versions are available in a wide range of dimensions.

#### What to expect

- Good friction properties and running behaviour over the whole apron life
- No vibration, no stress cracking, lowest slippage tendency
- Less breakages less downtime of single spindles
- Less machine stand stills or interruptions higher efficiency
- Trouble free processing of all common fibres under different climate conditions
- Highest compound technology and high-tech chemistry due to perfect raw material selection and sophisticated and consistent mixing technology
- Precise product dimension
- High dimensional stability
- Stable and consistent construction
- Superior life cycle for all common fibre types
- Sufficient resistance to all popular fibre dressings, colours and greases
- Skived or skived and pre-glued versions
- Certain sizes with knurled inner layer



## Pre Spinning



Drawing			
	0		
Type and/or application	Front roller	Front roller	Front roller
Fibres	Со	Co Blends MMF	Blends MMF
Product   Color   Shore A hardness	121   black   70	J-470   green   70	NO-714   light green   80
Type and/or application	Front roller		
Fibres	Co Blends MMF Wo		
Product   Color   Shore A hardness	J-490   grey   83		
Combing	0	0	
Type and/or application	Detaching roller	Detaching roller	Draw box roller
Fibres	Co Blends MMF	Co Blends MMF	Co Blends MMF
Product   Color   Shore A hardness	J-463   lavender   63	J-470   green   70	J-476   blue   76



Type and/or application	Draw box roller
Fibres	Со
	Blends
	MMF
	Wo
Product   Color   Shore A hardness	J-490   grey   83

## Short Staple Ring Spinning



#### Roving







Type and/or application	Front roller	Front and back roller	Apron roller
Fibres	Co Blends MMF	Co Blends MMF	Co Blends MMF
Product   Color   Shore A hardness	J-476   blue   76	J-490   grey   83	ME-480   black   80





Type and/or application	Top and bottom apron	Top and bottom apron
Fibres	all	all
Product   Color	NO-78210G,   grey/green	NO-78210GX   grey/grey

Ring spinning			
Type and/or application	Front roller Compact applications	Front roller Compact and conventional applications, medium counts	Front and back roller for all applications, medium coarse counts
Fibres	Co (combed)	all	all
Product   Color	Accosmart AS-6   lavender	Accosmart AS-7   green	Accosmart AS-8   blue
Type and/or application	Front roller	Front roller	Front roller
Fibres	Co (combed) ≥ Ne 6	0 Co (combed) Ne 30 Blends Ne 40 MMF ≥ Ne 50	Co (carded and combed) Ne 18 Blends Ne 20 MMF ≥ Ne 30

J-465 | turquoise | 65

Type and/or application	Front roller		Front roller			Front and back roller	r
Fibres	Blends	≥ Ne 30	Co (carded)		Ne 20	Co (carded)	Ne 10
	Wo	≥ Ne 30	Blends	≥	Ne 30	Blends	≥ Ne 18

J-463 | lavender | 63

		MMF	≥ Ne 30 MMF	≥ Ne 18
Product   Color   Shore A hardness	J-468   brown   68	J-470   green   70	J-476   blue   76	



J-460 | burgundy | 60

Product | Color | Shore A hardness





Type and/or application	Front and back roller for general purpose	Apron roller	Top and bottom apron
Fibres	all	all	all
Product   Color   Shore A hardness	J-490   grey   83	ME-480   black   80	NO-78210G   grey/green

Type and/or application	Top and bottom apron	Top and bottom apron	Bottom apron
Fibres	all	all	all
Product   Color	NO-78210GX   grey/grey	NO-79201   grey/blue	NO-78210G-KN <sup>1</sup>   grey/green

## Long Staple Ring Spinning



#### Roving







Type and/or application	Front and back roller	Apron roller	Top and bottom apron
Fibres	Blends MMF		all
	Wo	Wo	
Product   Color   Shore A hardness	J-490   grey   83	ME-480   black   80	NO-78210GX   grey/grey



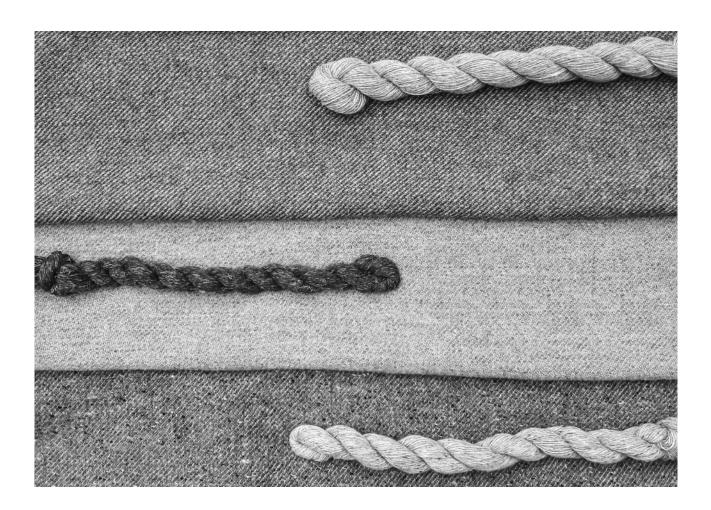
Top and bottom apron	
all	
NO-79201   grey/blue	

Type and/or application	Front and back roller		Front and back roller	Top and bottom apron
Fibres	MMF Wo		Blends MMF Wo	Blends MMF Wo
Product   Color   Shore A hardness	J-470   green   70		J-490   grey   83	NO-78210*X   grey/green
Type and/or application	Combing apron		)	
Fibres	all		_	
Product   Color   Shore A hardness	972   red/red		_	
Ring spinning	0			
Type and/or application	Front roller		Front roller	Front roller
Fibres	Wo	≥ Ne 80	Wo	Blends MMF Wo
	J-460   burgundy   60		J-463   lavender   63	J-470   green   70

Type and/or application	Front roller		Back roller	Apron roller
Fibres	Blends Wo	≥ Ne 30 ≥ Ne 30		all
Product   Color	J-476   blue   76		J-490   grey   83	ME-480   black   80

Type and/or application	Top and bottom apron	Top and bottom apron	Balloon Cot
Fibres	all	all	all
Product   Color	NO-78210GX   grey/grey	NO-79201   grey/blue	No-780B <sup>2</sup>   grey

## Twisting







Type and/or application	Twister Cot	Sleeve
Fibres	Co	all
	Blends	
	MMF	
	Wo	
Product   Color   Shore A hardness	J-490   grey   83	TW-450X   grey/grey   65

## Rotor Spinning









Type and/or application	Nip roller	Nip roller	Nip roller	
Fibres	Co Blends MMF	Blends MMF	all	
Product   Color   Shore A hardness	121   black   70	118   dark grey   72	J-490   grey   83	

## Air-Jet Spinning





Type and/or application	Nip roller	Nip roller	Apron roller
Fibres	Co Blends MMF	Co Blends MMF	Co Blends MMF
Product   Color   Shore A hardness	J-470   green   70	J-490   grey   83	118   dark grey   72



Type and/or application	Front roller	Front roller	Front roller
Fibres	Co Blends MMF	Co Blends MMF	Co Blends MMF
Product   Color   Shore A hardness	J-490-S 3   reddish brown   72	J-476 3   blue   76	J-490 3   grey   83

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Type and/or application	Front roller	Front roller	Front roller
Fibres	100% Co Blends	Co Blends MMF	CV, PES or other MMF Blends
Product   Color   Shore A hardness	NO-4970 KN   grey/green	NO-6270 KN   blue/green	NO-9670 KN   black/green

<sup>3)</sup> Bridge length: MMF 15.8 mm Blends: 17.8 mm CO: 21.8 mm 2nd OD: 25.0 mm

#### Accessory



Type and/or application	Clearer cover	
Fibres	all	
Product   Color   Shore A hardness	NO-780P   grey	

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